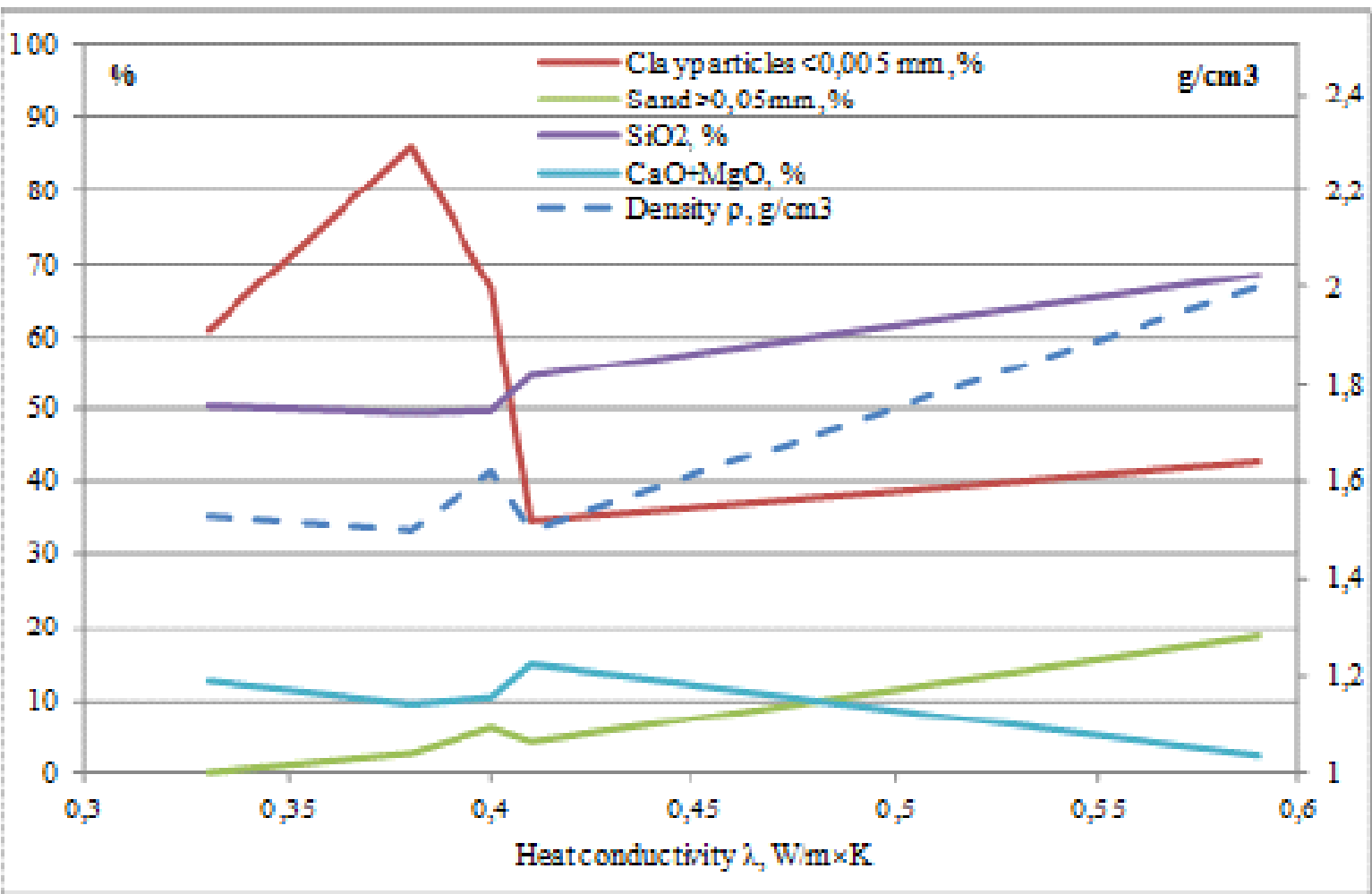


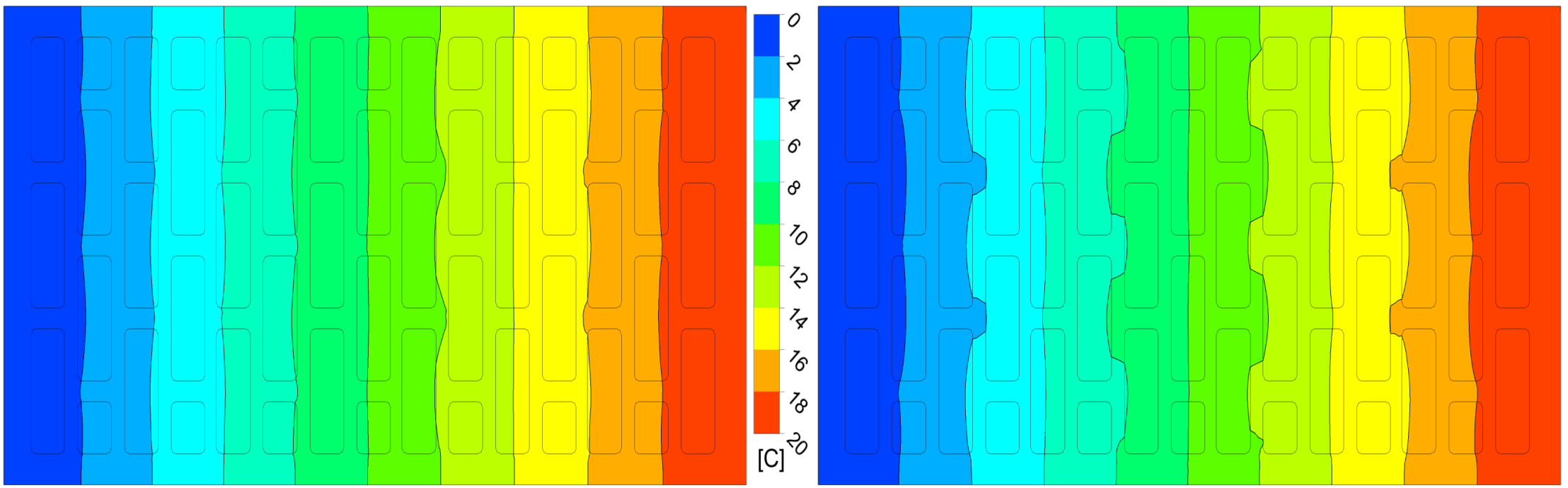
Mathematical modeling of ceramic block heat transfer properties

Sergejs Čertoks, Staņislavs Gendelis, Andris Jakovičs and Jānis Kļaviņš

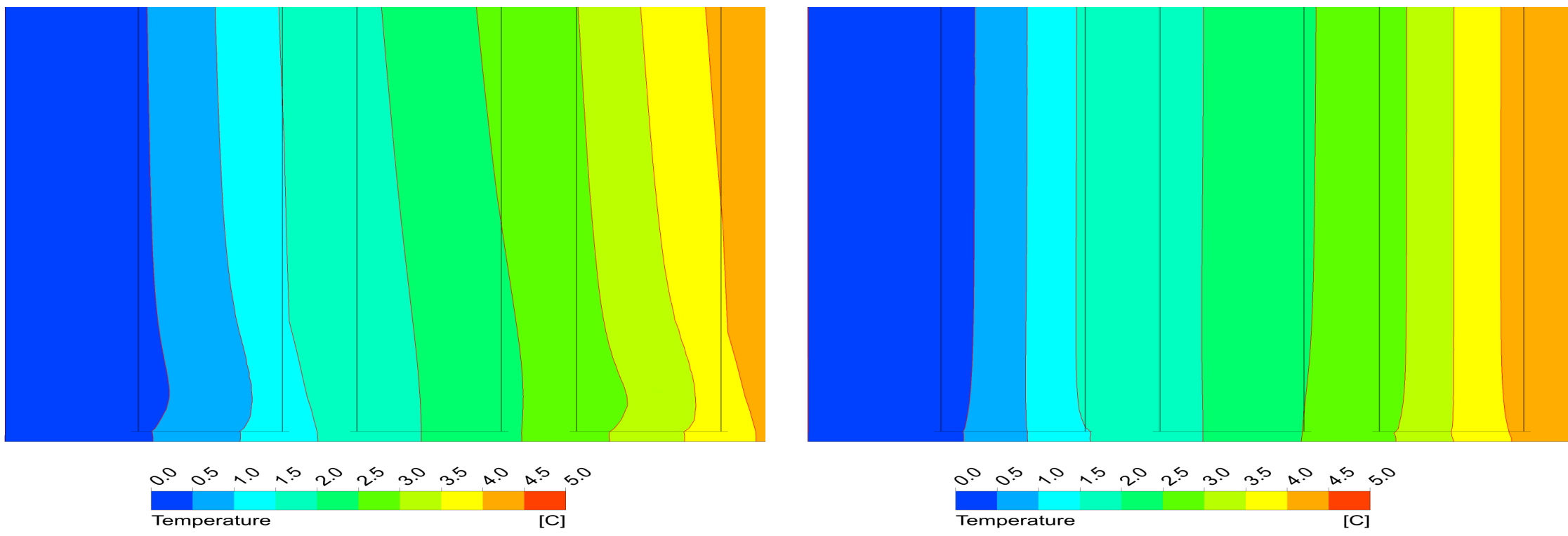
Factors influencing thermal conductivity of ceramic body



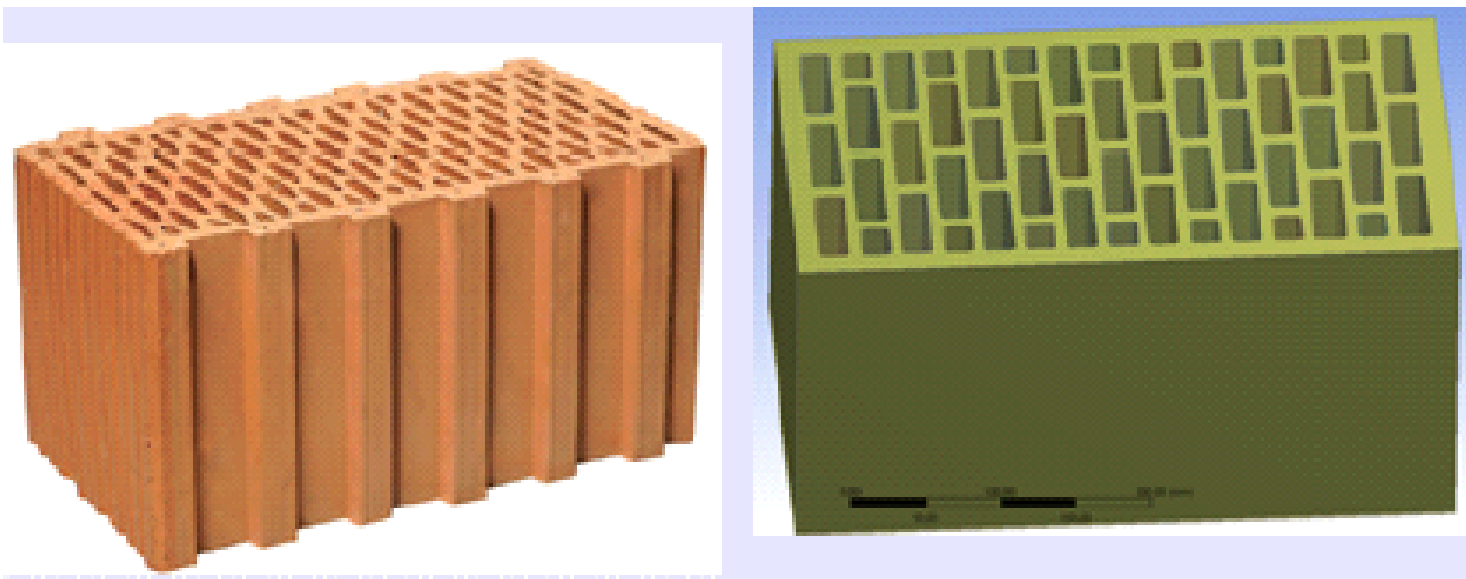
Temperature field on top of the block for model A (left) and model P (right).



Temperature field on bottom part of vertical cross-section in the middle of block for model A (left) and model P (right).



Building blocks *Keraterm 44* produced presently by JSC „Lode” (left) and modelled block with experimental cavity combination (right).



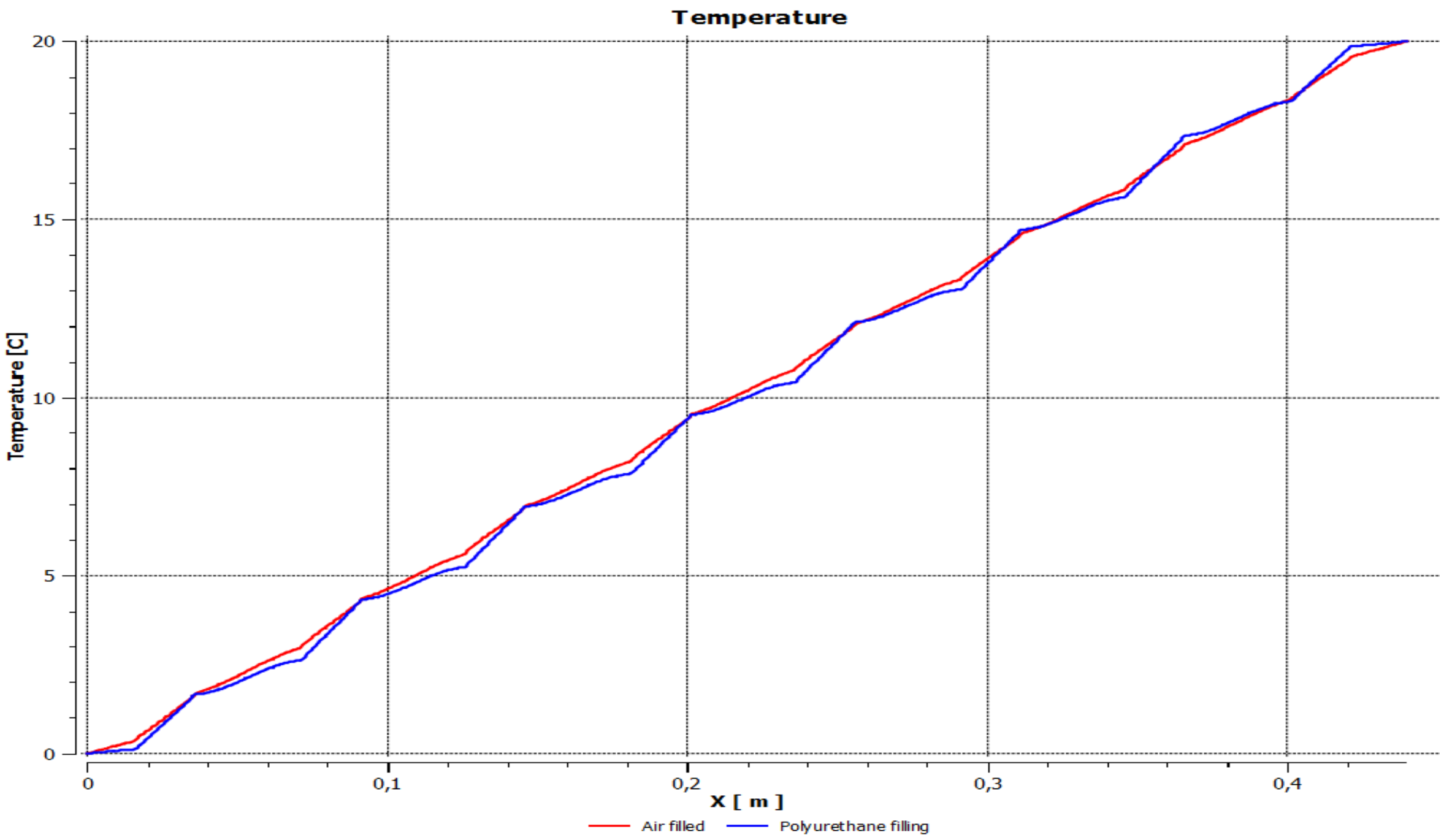
Properties of materials used for mathematical modeling

Material	Density ρ (kg/m³)	Specific heat capacity c_p (J/(kg·K))	Thermal conductivity λ (W/(m·K))
Ceramic	1460	920	0.278
Air	1.185	1000	0.0261
Mineral wool	220	2100	0.038
Polyurethane foam	40	1500	0.026

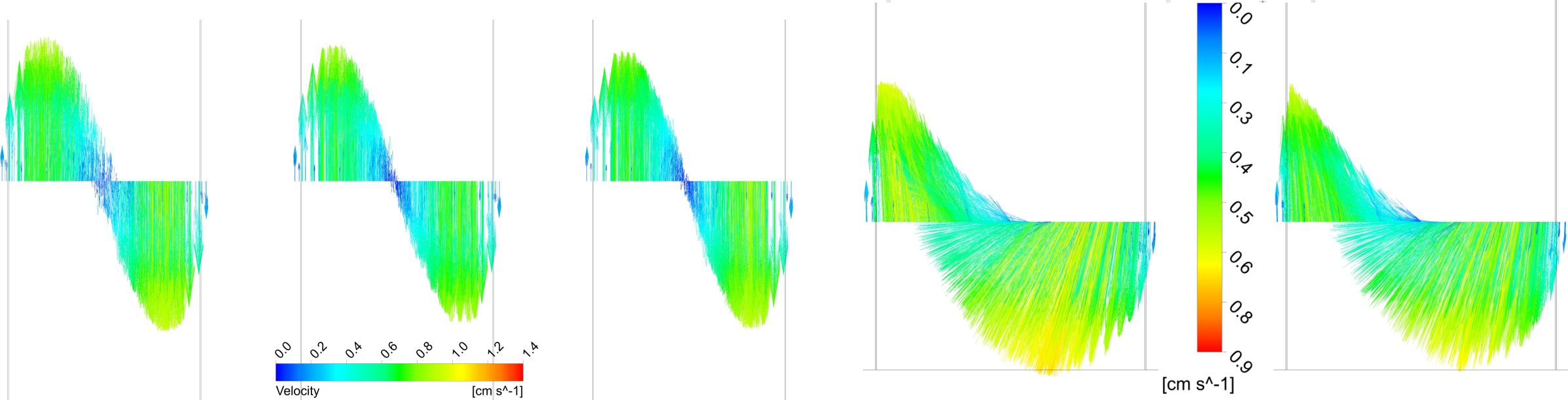
Experimental data (*Keraterm 44*) and modelling results (A, W, P, A0.3)

Model	Cavities filling	Surface emission ϵ (-)	Heat flux Q (W)	Heat transmittance U (W/(m²·K))	Thermal conductivity λ_e (W/(m·K))
<i>Keraterm 44</i>	Air	<i>Experimental measurements</i>			0.129
A	Air	0.9	0.4522	0.384	0.169
W	Mineral wool	0.9	0.2947	0.250	0.110
P	Polyurethane foam	0.9	0.2578	0.220	0.097
A0.3	Air	0.3	0.3159	0.268	0.118

Temperature profile on the middle line (in direction of temperature gradient).



Velocity vectors in the middle part (left) and in the upper part of the cavities (right).



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Project Nr. 2011/0003/2DP/2.1.1.1.0/10/APIA/VIAA/041



Conclusions

Possibilities to decrease thermal conductivity of ceramic block

1. Decrease thermal conductivity of ceramic body
Limits: clay composition and compressive strength of material
2. Decrease thermal conductivity of the block applying different combination of technological cavities
Limits: compressive strength of material, production technological problems, cost of equipment
3. To calculate decreasing of thermal conductivity of the cavities with different type of fillings
4. To find best possible combination of the cavities
5. Mathematical modeling is precise method – thus radiation, convection and heat transfer in solid materials is included in the model.